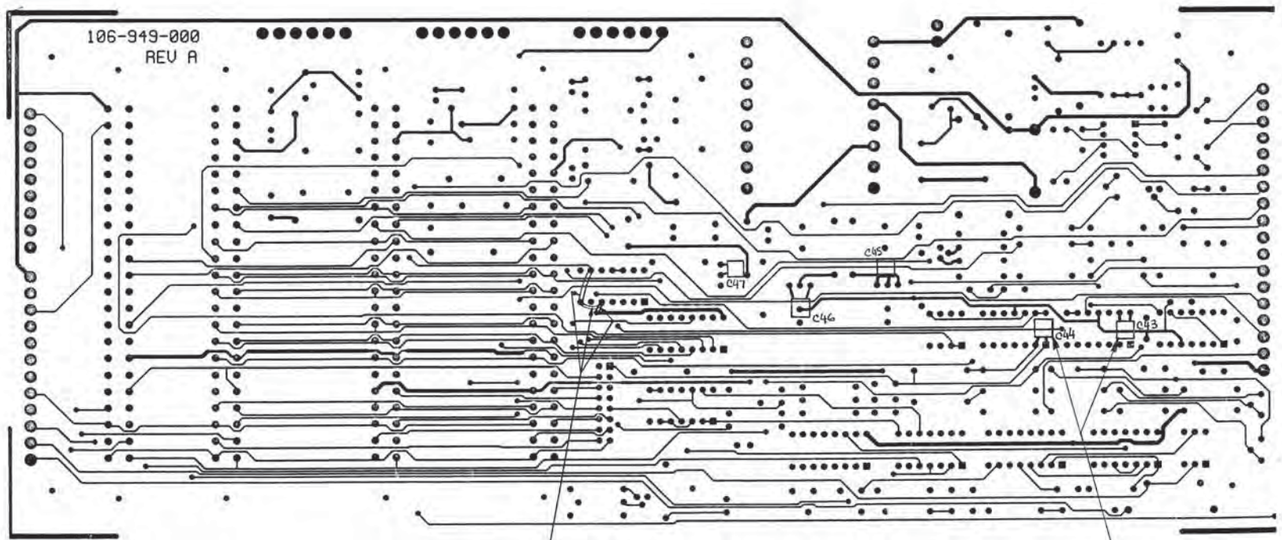
REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
		SEE SHEET 1 FOR REV HISTORY		



3 PL
106-950-100
ONLY
(89)

SCALE: NONE

STAKE COMPONENTS C43 THRU C47
TO BOTTOM OF BOARD, AS SHOWN,
USING ITEM 93.

SIZE	CODE IDENT NO.	106-950-XXX	REV
D	53636		L
SCALE 1:1		SHEET 2 OF 2	

106-950-XXX

REV STATUS OF SHT	
SHT	REV

REVISIONS

ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	REVISED AND REDRAWN	1-29-93	
	B	ECO 93-031	3/15/93	
	C	R44 FROM 215Ω TO 432Ω, R49 FROM 22Ω TO 22Ω	3/23/93	
	D	C35 FROM 680P TO 330P	10/1/93	
	E	ECO 93-075		
	F	REVISED PER ECO 96-057	96-11-21	
	G	REVISED PER ECO 97-033	97-03-12	S.B.
	H	REVISED PER ECO 98-075	98-8-25	
	J	REVISED PER ECO 01-034	01-05-17	

HIGHEST REF DES

U13
CR31
R66
C47
D2-D8

106-676-800	
106-950-000	BL10K
NEXT ASSY	USED ON

APPLICATION

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES: FRACTIONS ±
3 PLACE DECIMALS ±
2 PLACE DECIMALS ±
ANGLES ±

DO NOT SCALE THIS DRAWING

MATERIAL:

CONTRACT

DRAWN: L. BOTTIGLIERE DATE: 1-27-93

CHECKED

ENGR

BEHLMAN
An Astrosystems Company

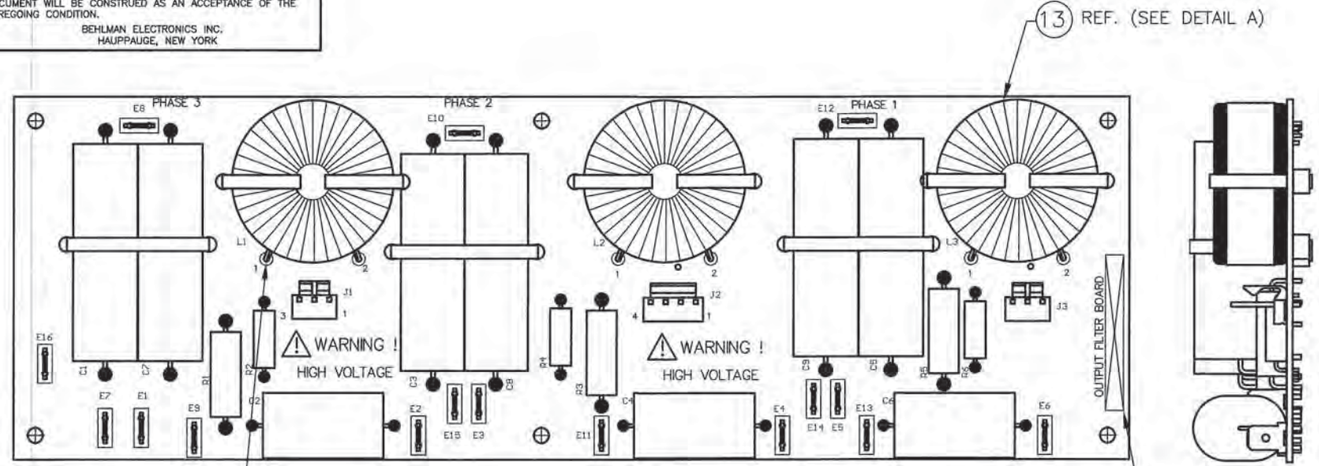
SCHEM DIAG
MOTHER BOARD
3 PHASE

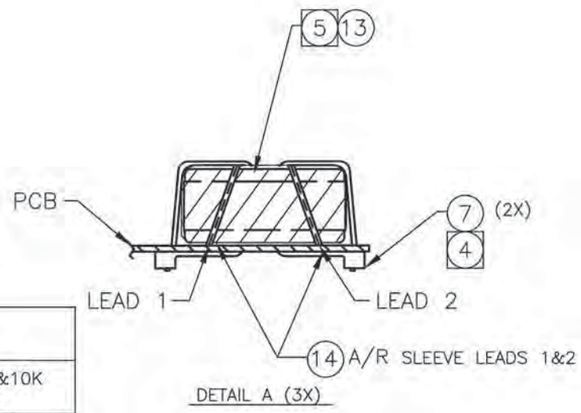
SIZE	CODE IDENT NO.		REV
D	53636	106-948-000	J

SCALE | SHEET 1 OF 1

106-948-000

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	–	INITIAL RELEASE	920728	RKL
	A	CHANGED CAP C1–C6	930610	RKL
	B	REVISED PER ECO 96–006	960321	RKL
	C	REVISED PER ECO 06–044 (AGB)	060310	RKL
	D	REVISED & REDRAWN PER ECO 10–064 (AGB)	100826	RKL
	E	REVISED PER ECO11–134 (FPM)	12–06–11	RKL
	F	REVISED PER ECO 13–112 (FPM)	8–5–13	RKL
	G	REVISED PER ECO 14–109 SC	9–25–14	





CONTROLLED DOCUMENT

ASSEMBLY PART NUMBER	PHASE 1	PHASE 2	PHASE 3	USAGE
106–953–001	ALL	ALL	ALL	BL3300,5K&10K (3 PHASE)
106–953–002	ALL	ALL	ALL	BL15K,20K,10K M.T. (3 PHASE)
106–953–003	ALL	OMIT: C3,C4,C8,E3 E4,E10,L2,R3,R4	ALL	BL6K,(2 PHASE)
106–953–007	OMIT: C5,C6,C7,E3,E4,E6 E13,J3,L3,R5,R6	ALL	OMIT: C1,C2,C9,E2 E8,J1,L1,R1,R2	BL7K,(1 PHASE)
106–953–010	OMIT: C5,C6,C7,E3,E4,E6 E13,J3,L3,R5,R6	ALL	OMIT: C1,C2,C9,E2 E8,J1,L1,R1,R2	BL3100,(1 PHASE)
106–953–012	ALL	OMIT: C3,C4,C8,E3 E4,E10,L2,R3,R4	ALL	BL12K,BL6K M.T. (2 PHASE)

NOTES:

1. INTERPRET DRAWING I.A.W. MIL–STD–100.
2. WORKMANSHIP SHALL BE I.A.W. IPC–A–610, CLASS 2.
3. SOLDER I.A.W. ANSI/J–STD–001, CLASS 2.
4. USING TY–WRAPS (ITEM 7) SECURE THE FOLLOWING COMPONENTS AS SHOWN: L1–L3, C1, C3, C5, C7, C8, C9. ALL TY–WRAP HEADS MUST BE PLACED ON SOLDER SIDE OF BOARD.
5. TAPE ALL AROUND L1,L2,L3 INSULATORS PRIOR TO INSTALLATION USING ITEM 13 .
6. PRINT INDELIBLY AND LEGIBLY "53636 ASSY 106–953–[ ] REV.[ ]/[ ] SER.NO.XXXX", WITH APPROPRIATE DASH NUMBER AND REVISION LEVEL, BY MEANS OF THERMAL TRANSFER ON ADHESIVE LABEL USING 7.0 POINT CHARACTERS IN BLACK INK. LOCATE APPROX AS SHOWN.
7. THIS ASSEMBLY CONTAINS PARTS SENSITIVE TO DAMAGE BY ELECTROSTATIC DISCHARGE (ESD). USE ESD PRECAUTIONARY PROCEDURES WHEN ASSEMBLING OR HANDLING PER MIL–HDBK–263 AND MIL–STD–1686, CLASS 1. ALL WORK TO BE PERFORMED AT STATIC SAFE WORK STATIONS.

APPLICATION	
106–908–012	BL12K SERIES
106–909–004	BL3100 SERIES
106–908–007	BL7K SERIES
106–908–006	BL6K SERIES
106–908–002	BL20K SERIES
106–908–001	BL5K/BL10K SERIES
NEXT ASSY	USED ON

ATTENTION
OBSERVE PRECAUTIONS FOR HANDLING ELECTROSTATIC SENSITIVE DEVICES

SEE SEPARATE PARTS LIST

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES: FRAC
3 PLACE DEC ±.005
2 PLACE DEC ±.02
ANGLES ± 1°
DO NOT SCALE THIS DWG

MATERIAL: N/A

THIS DRAWING SHALL ONLY BE CHANGED BY USE OF CAD

DRAWN	DATE
AGB	100826
CHECKED	11/18/14
ENGR	11/18/14

BEHLMAN

PWA,HPBL OUTPUT FILTER

SIZE	CODE IDENT NO.		REV
C	53636	106-953-XXX	G
SCALE 1:1	CAD FILE:106–953–XXXG.DWG	SHEET 1 OF 1	

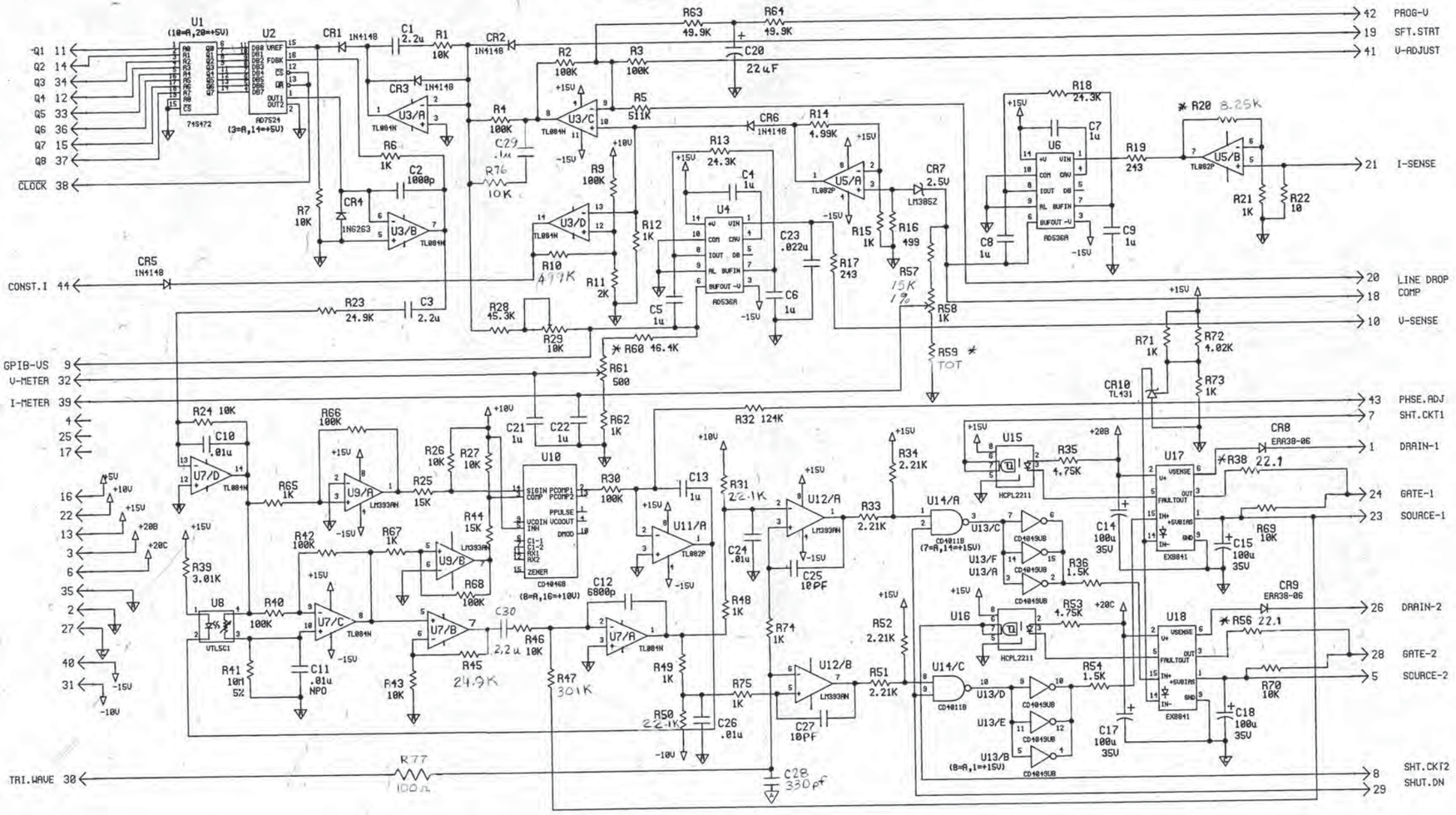
106-953-XXX

AutoCAD Generated Document

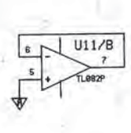
REV STATUS OF SHT	
SHT	REV
1	K

ZONE	LTR	DESCRIPTION	DATE	APPD
–	J	Revised Per ECO 98-034	980831	SB
–	K	Revised Per ECO 00-190	10-20-00	

ZONE	LTR	REVISIONS DESCRIPTION	DATE	APPROVED
	B	ECO 93-033	3/15/93	
	C	R31,50 FROM 33.2K C25,27 FROM 100P	—	—
	D	REVISED PER ECO S 96-007	96-10-24	—
	E	REVISED PER ECO 96-043	96-10-24	SB
	F	REVISED PER ECO 96-044	96.10.24	S.Bogle
	G	Revised Per ECO 97-054	97.08.15	S.Bogle
	H	REVISED PER ECN 98-032	98-08-03	



FROM	NOT USED
R7	R8,37,55
U18	
C30	C16,C19
CR10	



*SEE SAT MATRIX SCD (107-850-000) FOR R20, R59, R56, R38, & R60 VALUES

	106-676-000
106-944-000	BL101
NEXT ASSY	USED ON
APPLICATION	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES: FRACTIONS ±
3 PLACE DECIMALS ±
2 PLACE DECIMALS ±
ANGLES ±

DO NOT SCALE THIS DRAWING

MATERIAL:

CONTRACT

	DATE
DRAWN J BOTTIGLIERE	11-20-92
CHECKED Bruce Bogle	10-26-00
ENGR	11-24-92

BEHLMAN
An Astrosystems Company

SCHEM DIAG
PHASE CONTROL DRIVER
3 PHASE BL

SIZE	CODE IDENT NO.		REV
C	53636	106-942-000	K
SCALE		SHEET 1 OF 1	

106-942-000

BRUNING 7870 FORM # 2998

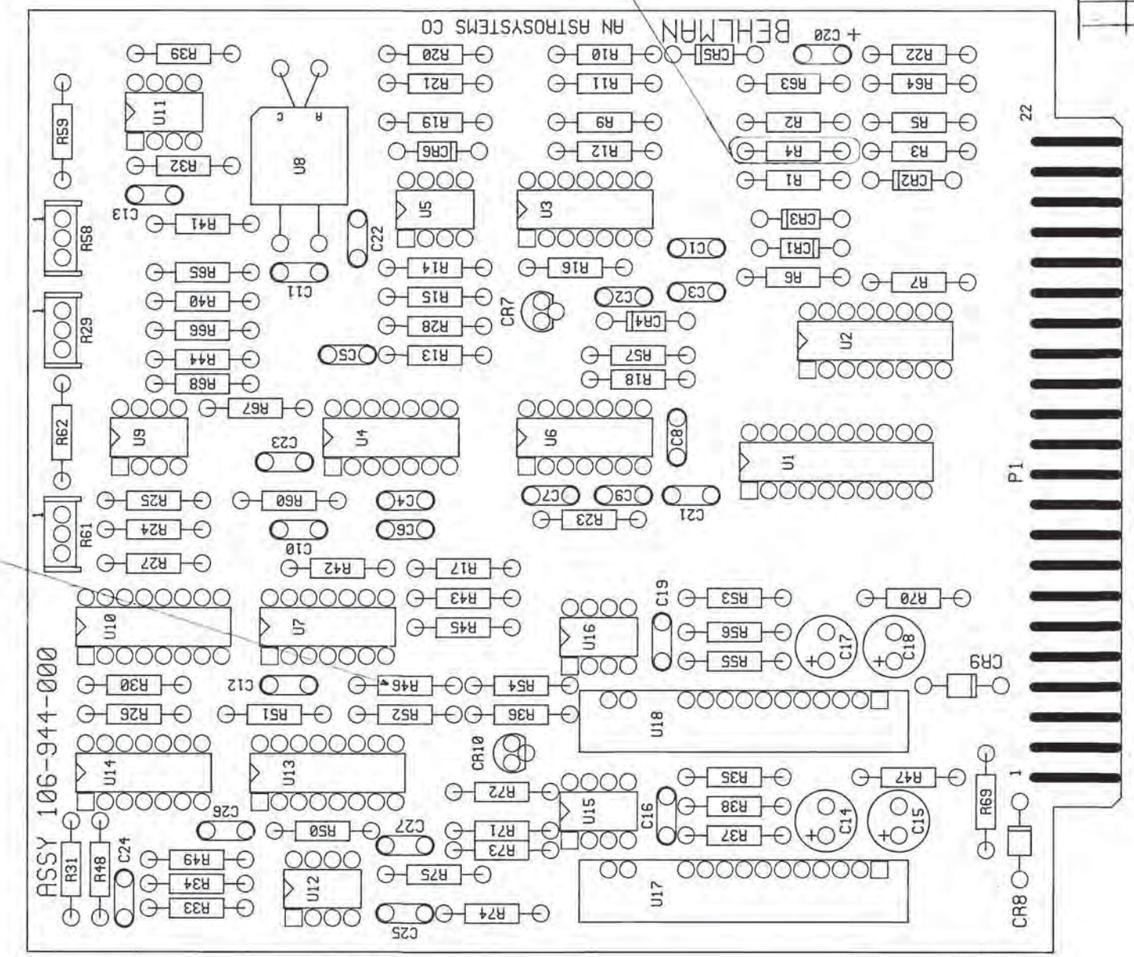
REV STATUS OF SHT

SHT	REV

REVISIONS

ZONE	LTR	DESCRIPTION	DATE	APPROVED
	B	REVISED PER ECO 96-042	961024	
	C	REVISED PER ECO 97-054	05-11-97	S. Bright
	D	REVISED PER ECO 98-032		S. Bright
	E	REVISED PER ECO 98-034	980803	S. Bright
	F	REVISED PER ECO 00-154	000823	S. Bright
	G	REVISED PER ECO 00-190	001011	S. Bright
-	H	REVISED PER ECO 12-027 (FPM)	03.09.12	[illegible]

SEE REWORK VIEW A-A



*SEE SAT MATRIX SCD (107-850-000) FOR R20, R59, R56, R38 & R60 VALUES

MASK WHEN WAVE SOLDERING. HOLES MUST BE FREE OF SOLDER!

SEE SEPARATE PARTS LIST

	BL20K
	106-676-800
106-934-000	BL10K
NEXT ASSY	USED ON
APPLICATION	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES: FRACTIONS ±
3 PLACE DECIMALS ±
2 PLACE DECIMALS ±
ANGLES ±
DO NOT SCALE THIS DRAWING
MATERIAL:

CONTRACT

DRAWN J.M.	DATE 10-11-00
CHECKED [illegible]	10-20-00
ENGR S. Bright	10-20-00

BEHLMAN
An Astrosystems Company

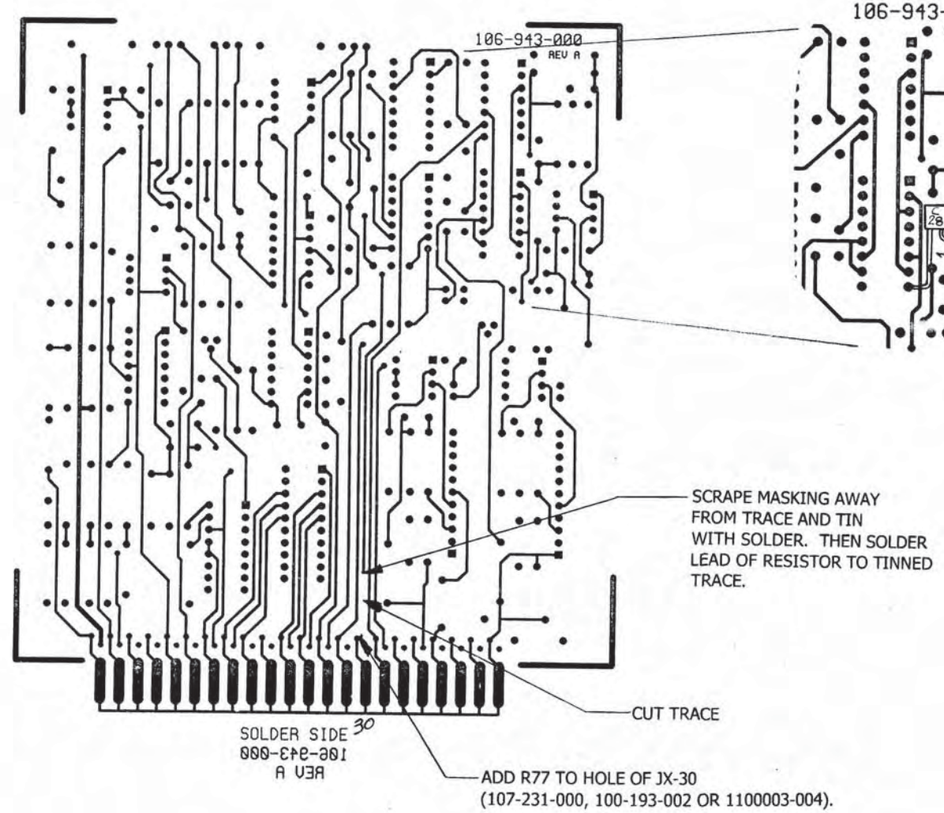
PRINTED WIRING ASSY
PHASE CONTROL DRIVER
3 PHASE BL

SIZE	CODE IDENT NO.		REV
C	53636	106-944-XXX	H
SCALE 2:1			SHEET 1 OF 3

106-944-XXX

BRUNING 7819 FORM # 6986

REV STATUS OF SHT		REVISIONS				
SHT	REV	ZONE	LTR	DESCRIPTION	DATE	APPROVED
			-	SEE SHEET 1 FOR REV HISTORY	3/14/12	



ADD C28 (106-481-331) AS SHOWN

SLEEVE AS REQUIRED USING 22AWG TEFLON TUBING (110-002-022).

SCRAPE MASKING AWAY FROM TRACE AND TIN WITH SOLDER. THEN SOLDER LEAD OF RESISTOR TO TINNED TRACE.

CUT TRACE

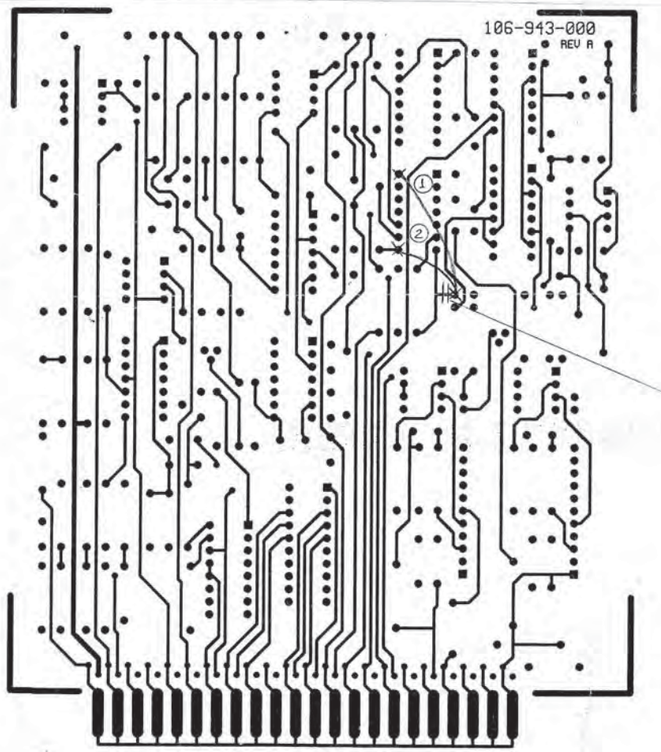
ADD R77 TO HOLE OF JX-30
(107-231-000, 100-193-002 OR 1100003-004).

SIZE	CODE IDENT NO.		REV
C	53636	106-944-XXX	H

SCALE	SHEET
	3 OF 3

106-944-XXX

REV STATUS OF SHT		REVISIONS				
SHT	REV	ZONE	LTR	DESCRIPTION	DATE	APPROVED
				SEE SHEET 1 FOR REV HISTORY	3/1/12	



SOLDER SIDE

NOTE: THESE MODS FOR SINGLE PHASE 270 OUTPUT ONLY

* ADD JUMPER #1 IN PHASE C BOARD ONLY

* ADD JUMPER #2 TO PHASE A BOARD ONLY

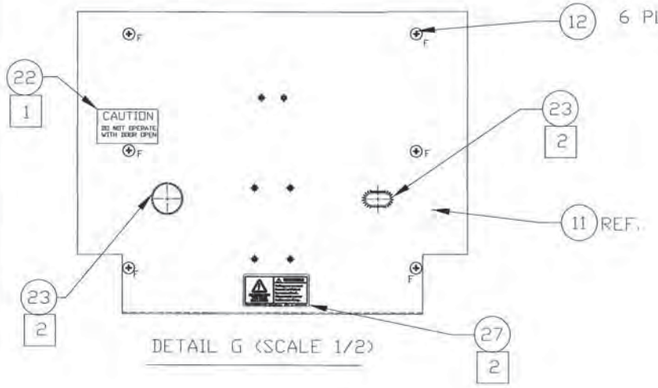
CUT ONE PLACE FOR BOTH A & C PHASE BOARDS

* USE 28 AWG. SOLID INSULATED WIRE. (108-163-289)

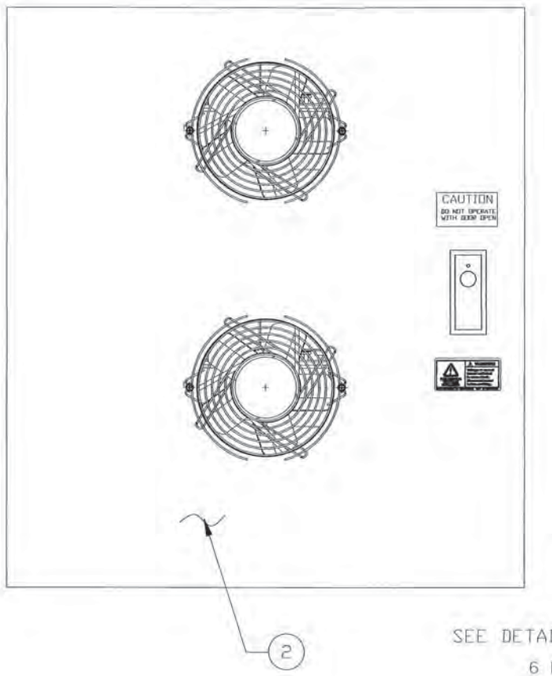
106-944-XXX

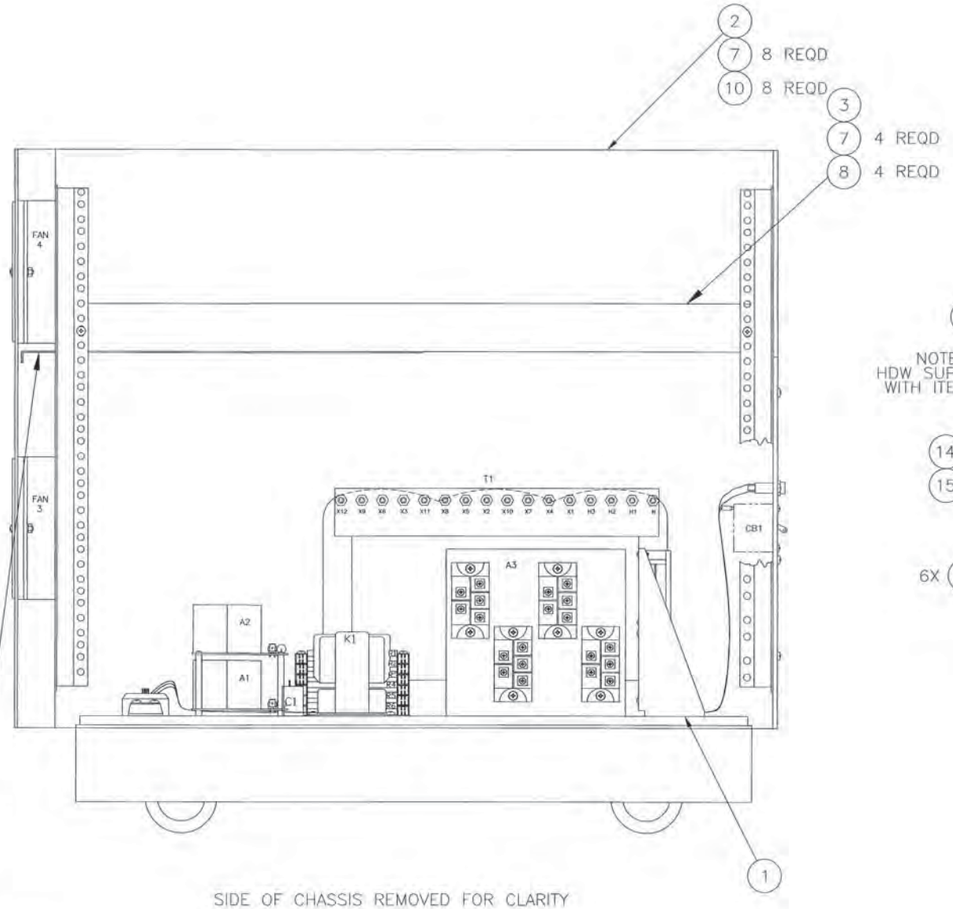
SIZE	CODE IDENT NO.		REV
C	53636	106-944-XXX	H
SCALE —			SHEET 3 OF 3

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	ADDED 2 MORE CAP BOARDS		D.M
	B	REVISED WIRE RUN SCHEDULE.	95-7-27	D.M
	C	REVISED WIRE RUN SCHEDULE.		D.M
	D	DELETED ITEMS 5 AND 6, ADDED NOTE "HDW SUPPLIED WITH ITEM 2".		D.M
	E	REVISED PER ECO 96-049	961021	P.M
	F	REVISED PER ECO 03-036	030522	P.M
	G	REVISED PER ECO 03-117	030929	P.M
	H	REVISED PER ECO 15-013 (FPM)	02-02-15	RKL
	J	REVISED PER ECO 16-009 (KG)	160513	

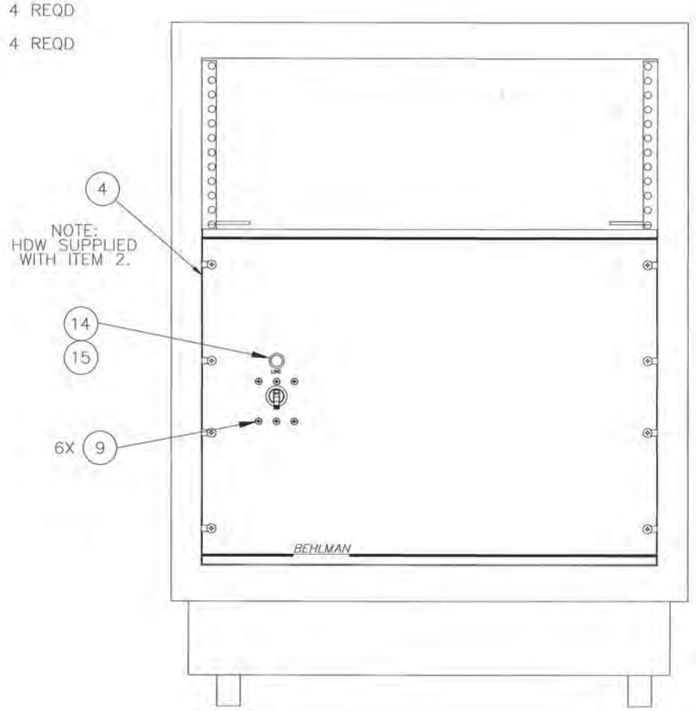


DETAIL G (SCALE 1/2)





SIDE OF CHASSIS REMOVED FOR CLARITY



CONN NO.	FROM	LUG ITEM NO.	TO	LUG ITEM NO.	AWG	COLOR	COMMENTS
9	TB2-N	26	T1-N	26	8	WHT	SEE NOTE 4
8	CB1-øC (D)	19	K1 IN (C)	19	10	BLU	SEE NOTE 5
7	CB1-øB (D)	19	K1 IN (B)	19	10	RED	SEE NOTE 5
6	CB1-øA (D)	19	K1 IN (A)	19	10	BLK	SEE NOTE 5
5	TB2-øC	18	CB1-øC (A)	19	10	BLU	SEE NOTE 5
4	TB2-øB	18	CB1-øB (A)	19	10	RED	SEE NOTE 5
3	TB2-øA	18	CB1-øA (A)	19	10	BLK	SEE NOTE 5
2	T1-X3	25	INDICATOR LIGHT	21	20	WHT	
1	T1-X1	25	INDICATOR LIGHT	21	20	BLK	

WIRE RUN SCHEDULE

NOTES:
1. CENTER LABEL TOWARD REAR OF BAFFLE (SIDE CLOSEST TO REAR DOOR).
2. WRAP PROTECTIVE STRIPPING AROUND CUTOUTS FOR WIRES.
3. FOR -007 SEE DRAWING 106-977-007.
4. FOR C1, C4 OPTION WIRE WILL BE 6 AWG.
3. FOR C1, C4 OPTION WIRES 3 THROUGH 8 WILL BE 8 AWG.

	106-676-906
	106-676-905
	106-676-904
	106-676-903
	106-676-902
	106-676-901
NEXT ASSY	USED ON
APPLICATION	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES: FRAC ±
3 PLACE DEC ±
2 PLACE DEC ±
ANGLES ±
DO NOT SCALE THIS DWG
MATERIAL:

CONTRACT

DRAWN J.ALGERIO DATE 93-03-23
CHECKED 10/25/2006
ENGR S. Burk 6/22/16

CONTROLLED DOCUMENT

SEE SEPARATE PARTS LIST

BEHLMAN

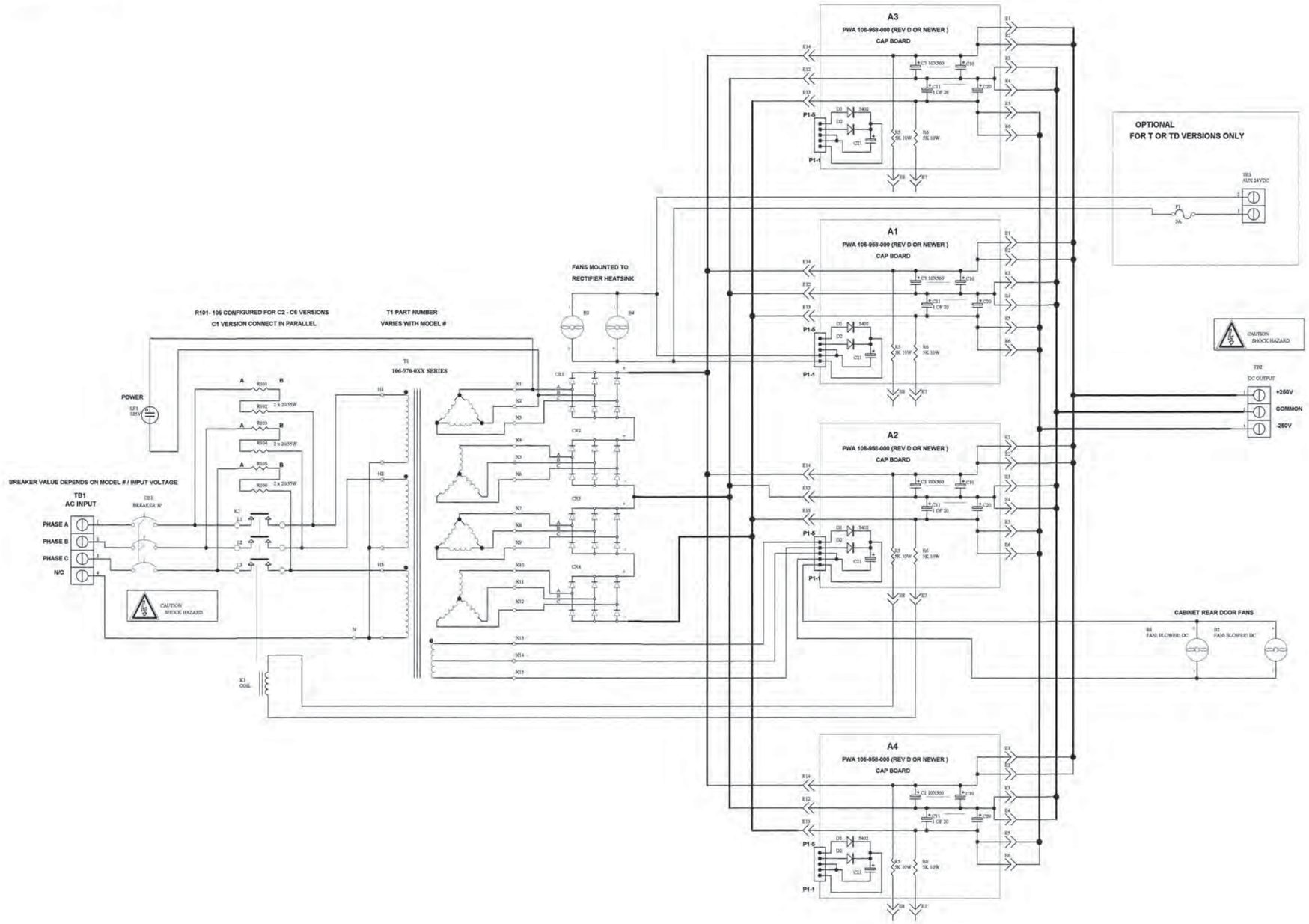
POWER CHASSIS ASSEMBLY, 20K

SIZE	CODE IDENT NO.		REV
D	53636	106-977-0XX	J
SCALE 1/3	CADFILE: 106-977-0XXJ.DWG		SHEET 1 OF 1

106-977-0XX

REVISION HISTORY

ZONE	LTR	DESCRIPTION	DATE	APPROVED	DRL #	INIT.
	-	INITIAL RELEASE				
	A	ADDED (2) 5 OHMS RESISTOR TO K1				
	B	REVISED AND REDRAWN PER ECO 13-016	1/9/13	RKL		



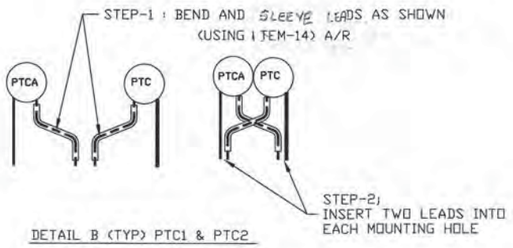
CONTROLLED DOCUMENT

106-977-002	106- 976- 0XX	HPBL 12K, 15K, 20K	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES: 3 PLACE DEC. +.005 2 PLACE DEC. +.02 ANGLES +1°	THIS DRAWING SHALL ONLY BE CHANGED BY USE OF CAD	BEHLMAN		
NEXT ASSY.	USED ON	DESCRIPTION		DRAWN S.BOEGLE DATE 4/24/2012	NOMENCLATURE: SCHEMATIC DIAGRAM BL 12K, 15K , 20K 3PHASE INPUT		
APPLICATION			DO NOT SCALE THIS DRAWING MATERIAL:	CHECKED DATE 1/31/13 ENG DATE Q.A. DATE 1/22/13 MFG. DATE	SIZE D	CODE IDENT NO. 53636	PART No.: 106-956-001 REV B
					SCALE:	CAD FILE:	SHEET 1 OF

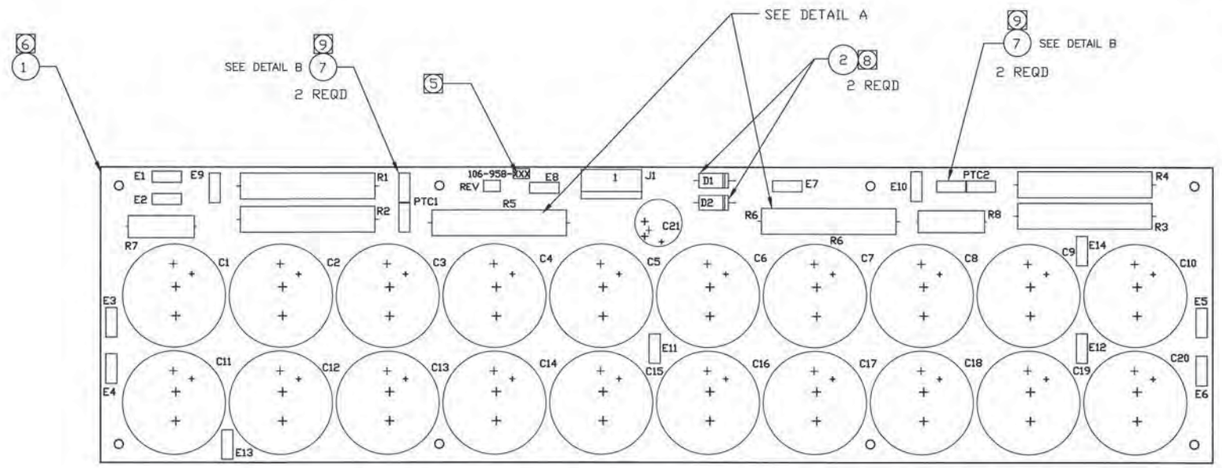
106-956-001

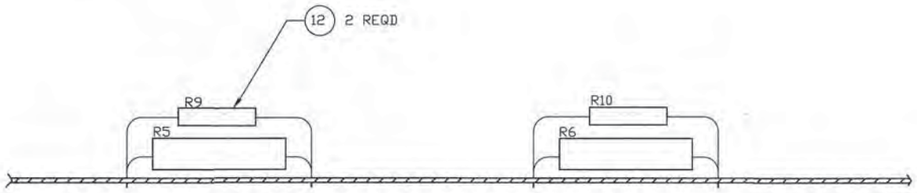
REVISIONS

ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	REWORKED TO ACCOMODATE NEW R5,R6	92-07-21	RA
	B	CHANGED FROM -000 TO -XXX		RA
	C	ADDED DETAIL A	93-08-20	RA
	D	REVISED PER ECO 00-291	01-01-15	RA
	E	REVISED PER ECO 02-152	02-12-02	RA
	F	REVISED PER ECO 04-079	04-05-03	RA
	G	REVISED PER ECO 10-021	03-24-10	RKL
	H	REVISED PER ECO 12-101 (FPM)	5-16-12	RKL



DETAIL B (TYP) PTC1 & PTC2





DETAIL A
FOR -020 ONLY

PIGGY BACK R9 TO R5 & R10 TO R6 AS SHOWN.

ATTENTION
OBSERVE PRECAUTIONS
FOR HANDLING
ELECTROSTATIC
SENSITIVE DEVICES

NOTES:
1. INTERPRET DRAWING IN ACCORDANCE WITH MIL-STD-100.
2. WORKMANSHIP SHALL BE I.A.W. MIL-HDBK-454, GUIDELINE 9.
3. SOLDER IN ACCORDANCE WITH ANSI-J-STD-001, CLASS 2.
4. THIS ASSEMBLY CONTAINS PARTS SENSITIVE TO DAMAGE BY ELECTROSTATIC DISCHARGE (ESD). USE ESD PRECAUTIONARY PROCEDURES WHEN ASSEMBLING OR HANDLING PER MIL-HDBK-263 & MIL-STD-1686, CLASS 1.
5. PRINT INDELIBLY & LEGIBLY 53636 106-958- (INSERT APPROPRIATE DASH NO). ADD LATEST REV LTR & SER. NO. XXX BY MEANS OF THERMAL TRANSFER ON ADHESIVE LABEL USING 7.0 POINT CHARACTERS IN BLACK INK. LOCATE WHERE SHOWN.
6. MAX LEAD PROTRUSION TO BE .06 TYP ALL COMPONENTS.
7. REFERENCE DOCUMENTS:
   3.1 SCHEMATIC DIAGRAM: 106-956-000.
8. INSERT (ITEM-2) DIODE INTO BOARD , REFEFERNCE DESIGNATIONS D1 AND D2.
9. SOLDER 2 THERMISTERS INTO INTO PTC1 AND PTC2.

CONTROLLED DOCUMENT

SEE SEPARATE PARTS LIST

106-983-000	106-977-000
NEXT ASSY	USED ON
APPLICATION	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES: FRAC
3 PLACE DEC ±.005
2 PLACE DEC ±.01
ANGLES ± 1°
DO NOT SCALE THIS DWG
MATERIAL:

THIS DRAWING SHALL ONLY BE CHANGED BY USE OF CAD

		DATE
DRAWN	J.ALGERIO	92-07-21
CHECKED	R.Lowry	6/1/12
ENGR	S. Byk	6/1/12
QUALITY CONTROL		DATE
MANUFACTURING		DATE

BEHLMAN

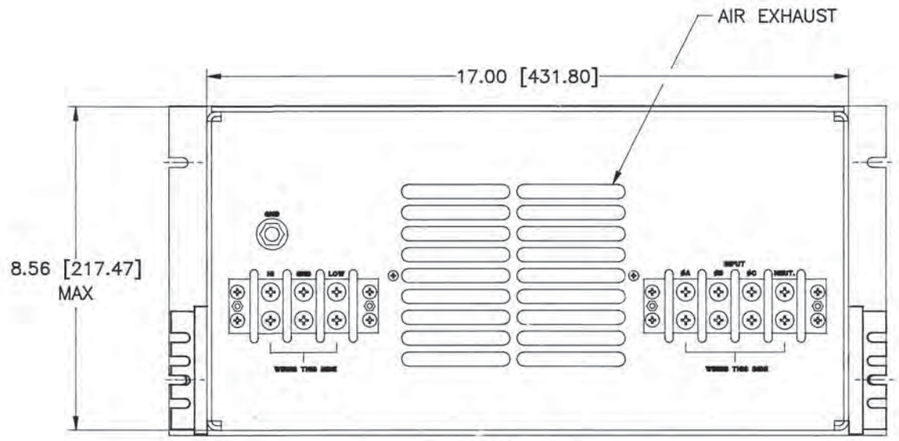
PWA, SOFT START/FILTER

SIZE	CODE IDENT NO.		REV
D	53636	106-958-XXX	H
SCALE 1:1	CAD FILE:958-XXXH.DWG	SHEET 1 OF 1	

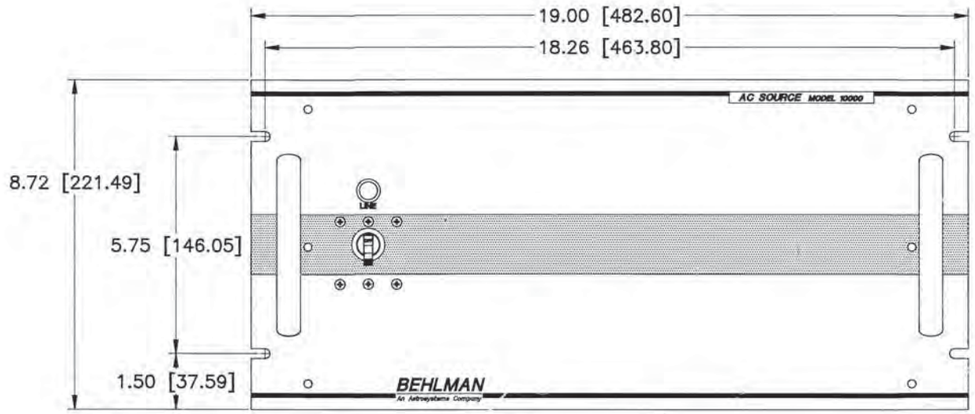
106-958-XXX

AutoCAD Generated Document

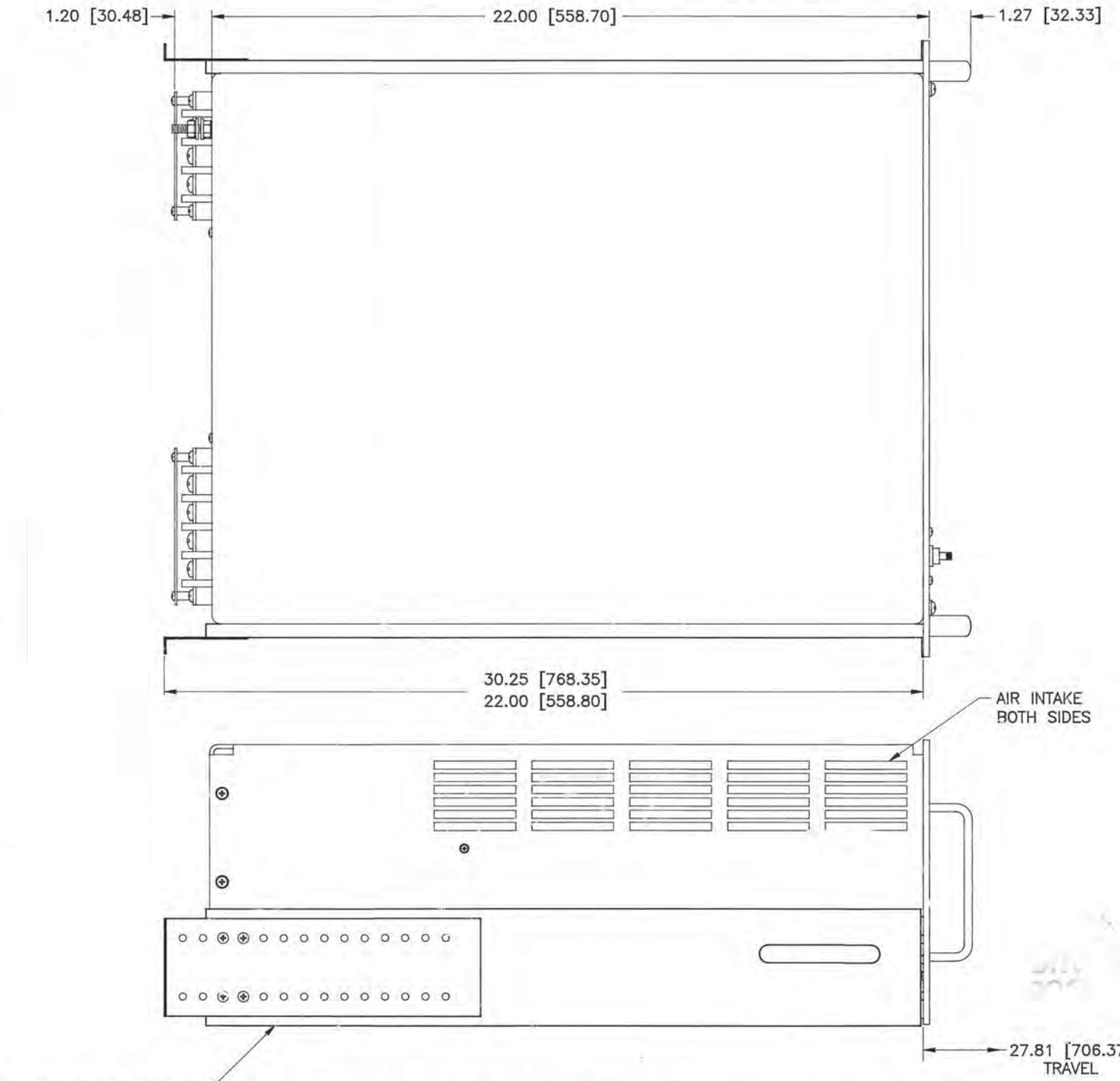
REV STATUS OF SHT		REVISIONS				
SHT	REV	ZONE	LTR	DESCRIPTION	DATE	APPROVED
			–	ORIGINAL RELEASE	92-7-24	RS



REAR VIEW
TERMINAL BLOCK SAFETY COVERS REMOVED FROM VIEW FOR CLARITY



FRONT VIEW



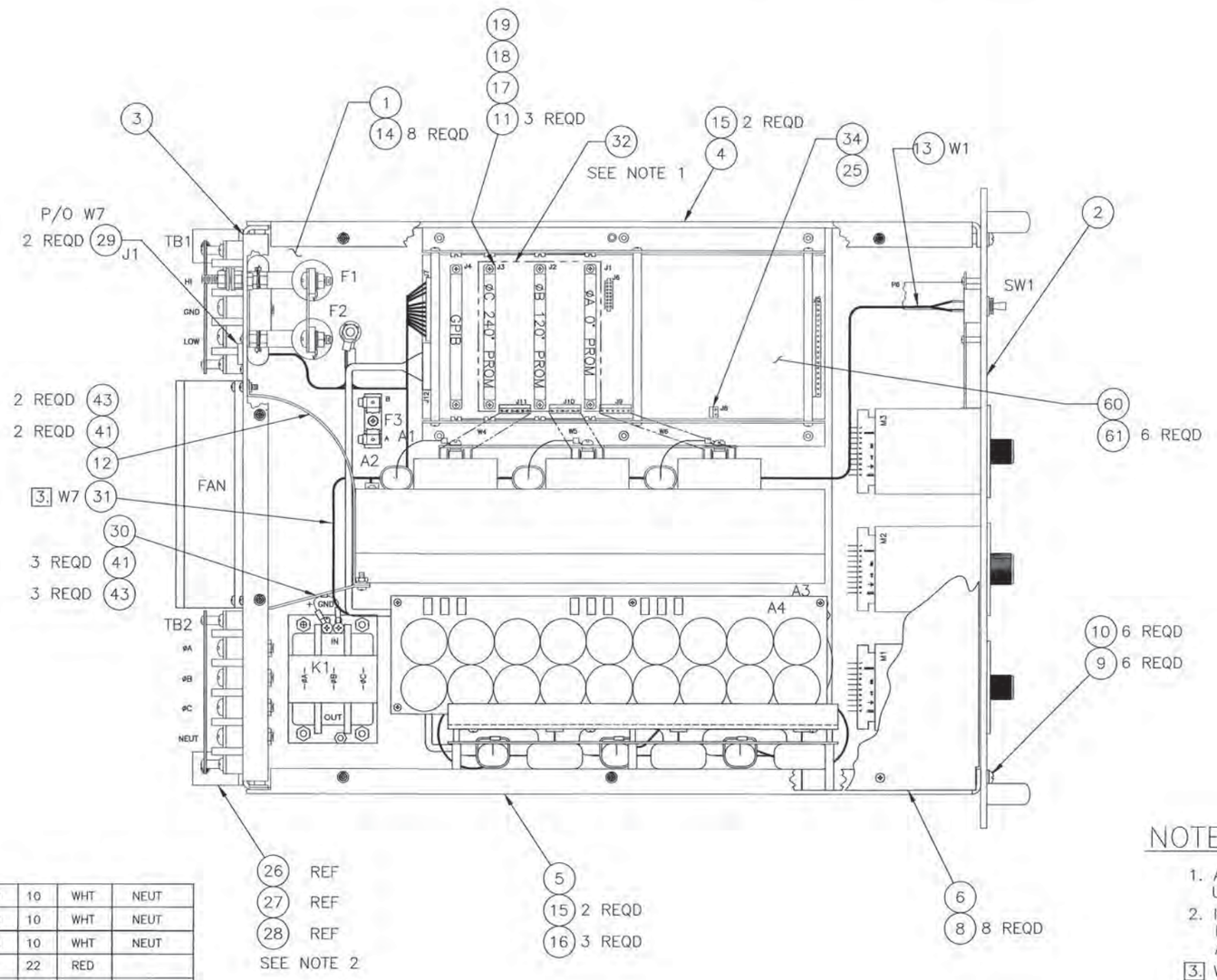
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONS ± 3 PLACE DECIMALS ± 2 PLACE DECIMALS ± ANGLES ±	CONTRACT	**BEHLMAN** An Astrosystems Company
		DO NOT SCALE THIS DRAWING	DRAWN J.ALGERIO 92-07-24	OUTLINE DRAWING POWER CHASSIS
		MATERIAL:	CHECKED D.MORTENSEN 93-1-26	
			ENGR A.ROMAY 93-1-20	
NEXT ASSY	USED ON			SIZE D · CODE IDENT NO. 53636 · 106-977-500 · REV –
APPLICATION				SCALE 1/2 · SHEET

106-977-300

BEHLMAN TLIST FORM # 6500

REVISIONS

ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	ADDED NOTE 1	93/12/20	D.M.
	B	ADDED CONN NO'S.	94/12/16	T.M.
	C	WIRE RUN SCHEDULE, ADDED CONN NO'S 16 AND 17		T.M.
	D	WIRE RUN SCHEDULE, CONN. NO.2 WAS F3-A	96/03/15	T.M.
	E	ADDED CAP BOARD ASSY PER ECO 96-019	96-06-05	T.M.
	F	REVISED WIRERUN PER ECO 98-018	98-02-20	T.M.
	G	REVISED PER ECO 98-108	99-03-04	T.M.
	H	REVISED PER ECO 01-007	01-01-26	T.M.
	J	REVISED PER ECO 09-045 (FM)	04-15-09	R.LOWERY
	K	REVISED PER ECO 09-097 (BZ)	07-15-15	R.LOWERY
	L	REVISED PER ECO 15-173 (BZ)	09-21-15	R.LOWERY
	M	REVISED PER ECO 16-018 (KG)	06-06-16	



17	A3A1-E14	24	NEUT STUD	21	10	WHT	NEUT
16	A3A1-E15	24	NEUT STUD	21	10	WHT	NEUT
15	A3A1-E16	24	NEUT STUD	21	10	WHT	NEUT
14	F3-B	23	F1-A*	–	22	RED	
13							
12	A3L6-OUT	–	K1-IN ØA	–	10	WHT	(REF.)
11	A3L5-OUT	–	K1-IN ØB	–	10	WHT	(REF.)
10	A3L4-OUT	–	K1-IN ØC	–	10	WHT	(REF.)
9	K1-ØC OUT	22	TB2-ØC	21	10	BLUE	ØC
8	K1-ØB OUT	22	TB2-ØB	21	10	RED	ØB
7	K1-ØA OUT	22	TB2-ØA	21	10	BLK	ØA
6	NEUT STD	40	TB2-NEUT	40	8	WHT	
5	NEUT STD	20	A1J8-2	25,34	22	WHT	NEUT
4	F2-A	40	A2Q6-E2	40	8	ORN	-250V
3	TB1-GND	21	NEUT STUD	21	10	WHT	NEUT
2	F1-A*	40	A2Q5-C1	40	8	RED	+250V
1	F3-A	23	A1J8-1	25,34	22	RED	+250V
CONN NO.	FROM	LUG ITEM NO.	TO	LUG ITEM NO.	AWG	COLOR	COMMENTS

WIRE RUN SCHEDULE

NOTES:

1. ADHERE ITEM 32 (1/8" THICK GRAY FOAM 4.50 X 3.60) TO UNDERSIDE OF TOP COVER, LINING UP WITH PHASE CARDS.
2. INSTALL ITEMS 26, 27 & 28 AFTER PLACING CONTROL CHASSIS INTO CABINET. APPLY BLUE LOCTITE. THIS IS TO BE DONE AT THE FINAL ASSEMBLY LEVEL. REFERENCE PL106-676-101.

3. WHEN INSTALLING W7 HARNESS, ALSO PLACE 2.2uf CAPACITOR (100-155-000) ACROSS FAN TERMINALS.

CONTROLLED DOCUMENT

SEE SEPARATE PARTS LIST

NEXT ASSY	USED ON
	106-676-9XX
APPLICATION	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES: FRAC
3 PLACE DEC ±.005
2 PLACE DEC ±.01
ANGLES ± 1°
DO NOT SCALE THIS DWG
MATERIAL:

THIS DRAWING SHALL ONLY BE CHANGED BY USE OF CAD

DRAWN J.MORRELL	DATE 01-01-26
CHECKED	DATE 6/21/2016
ENGR	DATE 6/20/16
QUALITY CONTROL	DATE
MANUFACTURING	DATE

BEHLMAN

ASSY, CONTROL CHASSIS (BL20,000)

SIZE	CODE IDENT NO.		REV
D	53636	106-909-002	M
SCALE 1:2	CADFILE: 909-002M.DWG	SHEET 1 OF 1	

106-909-002